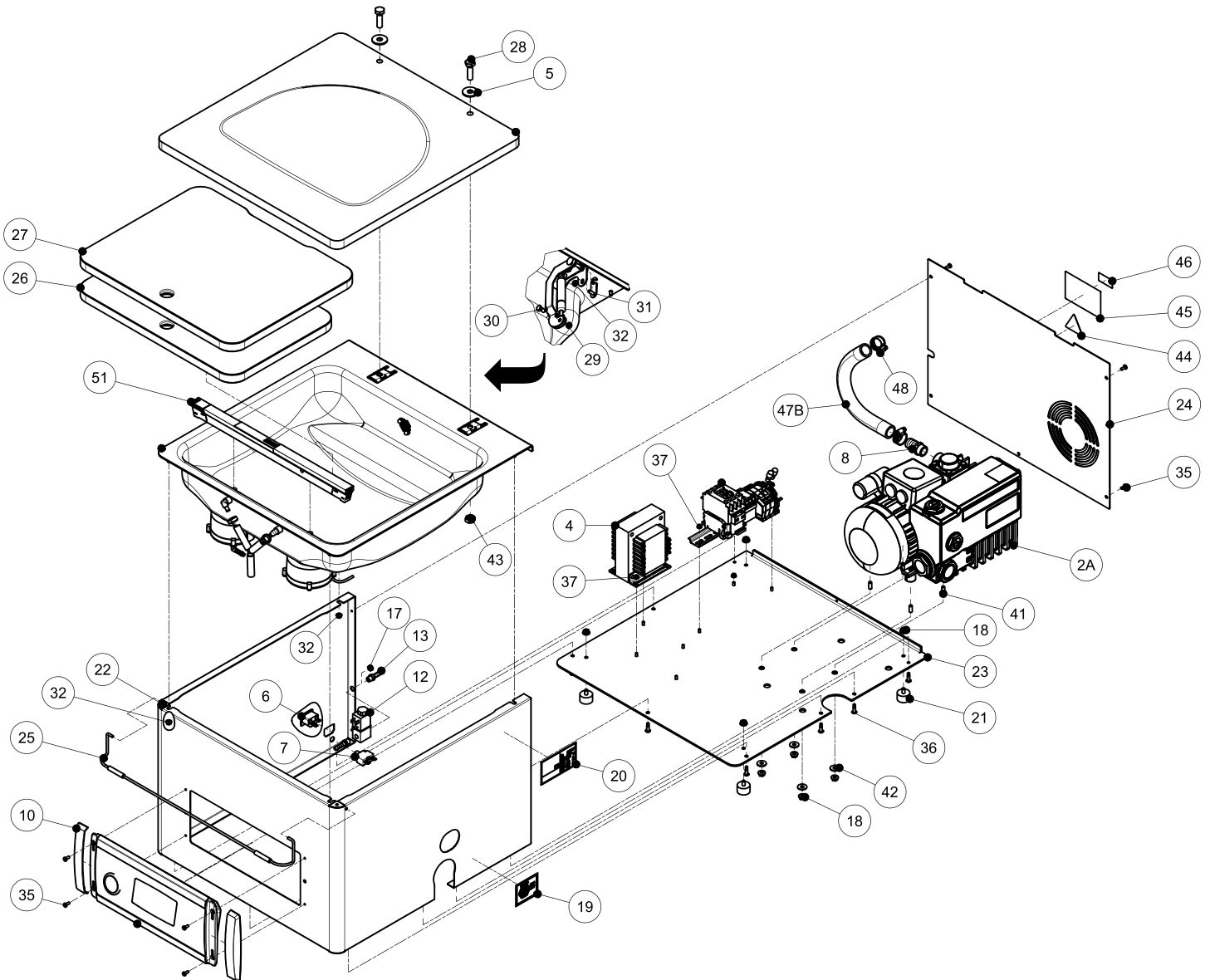


PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

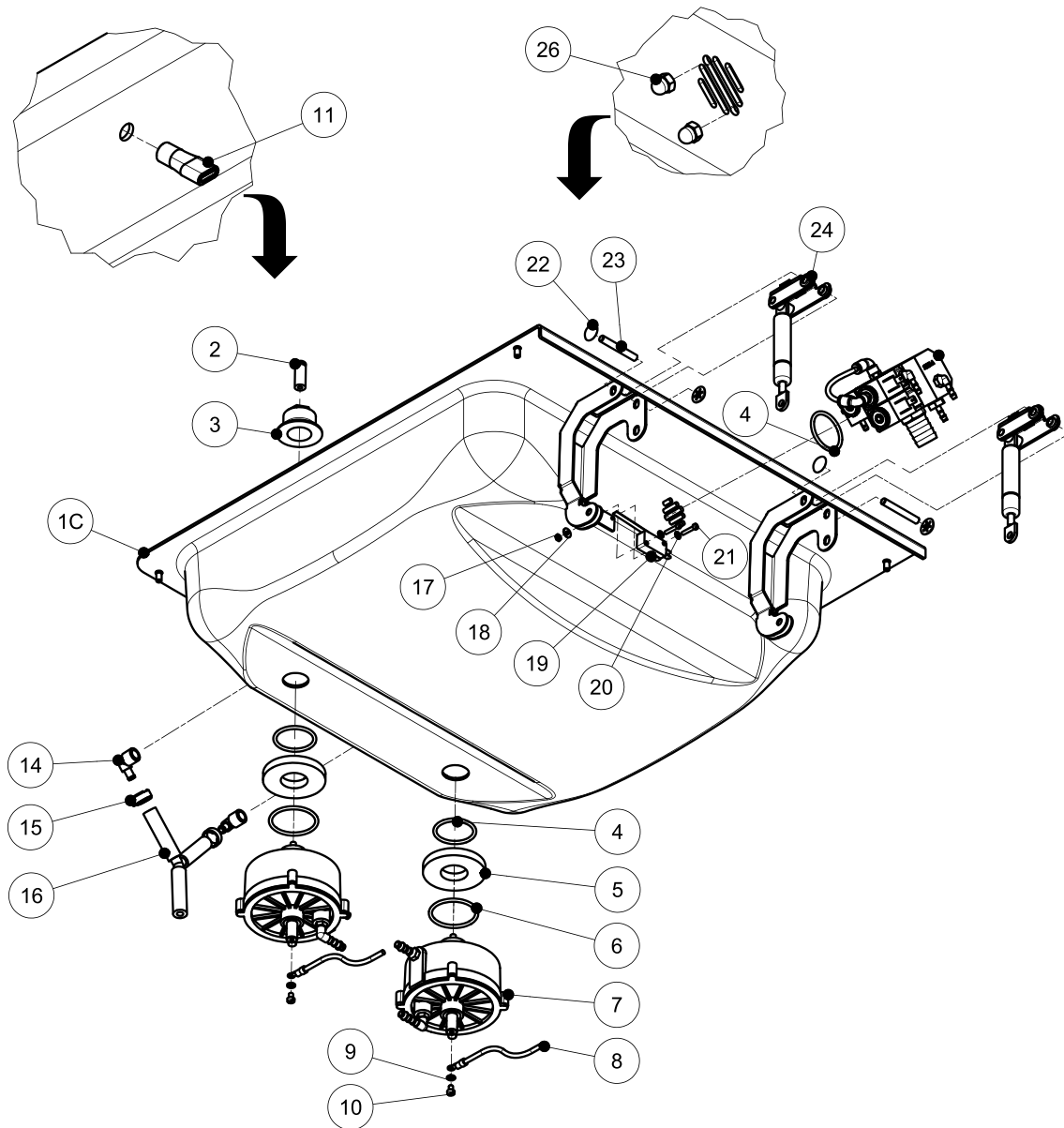
Overall



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

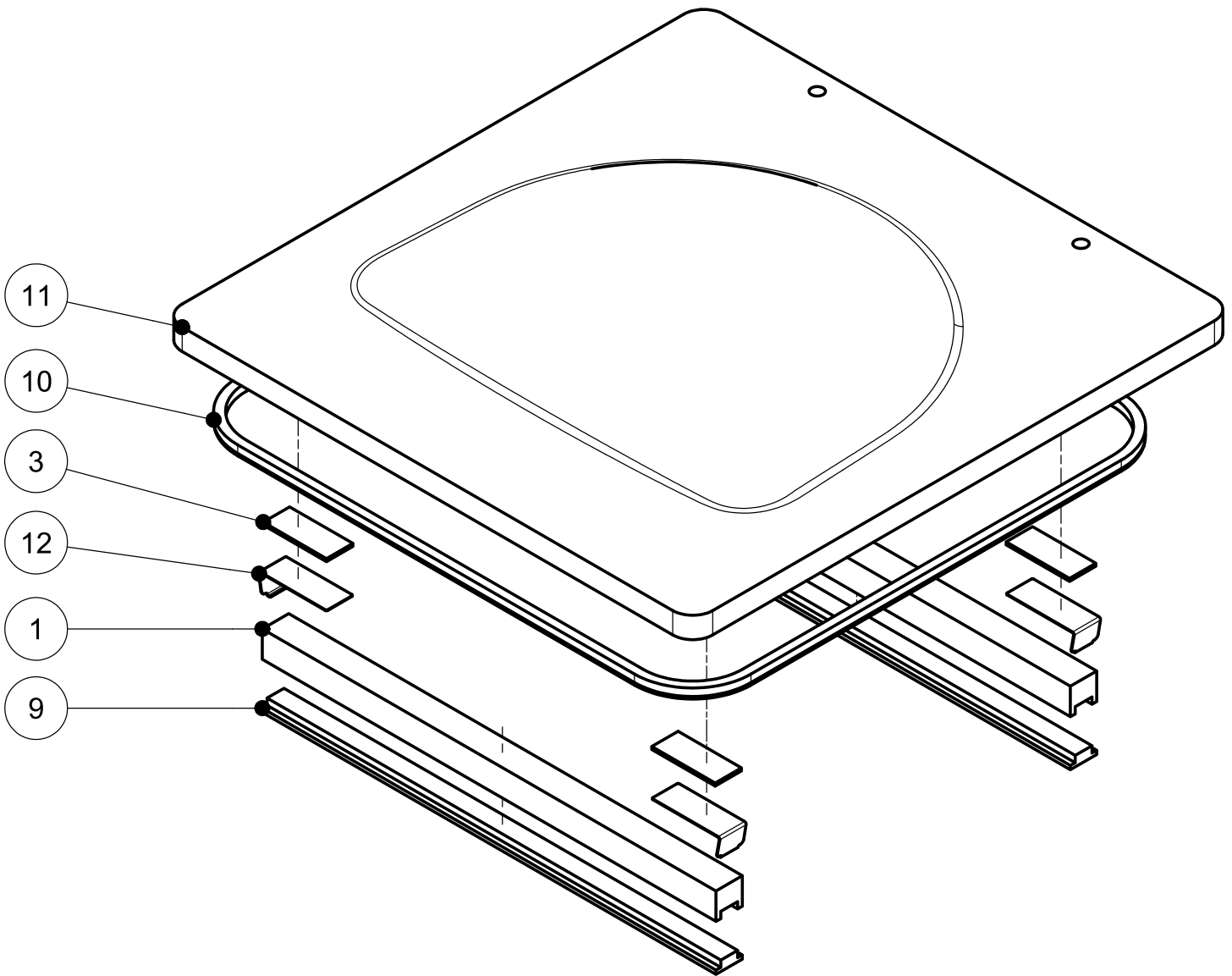
Vacuum Chamber



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

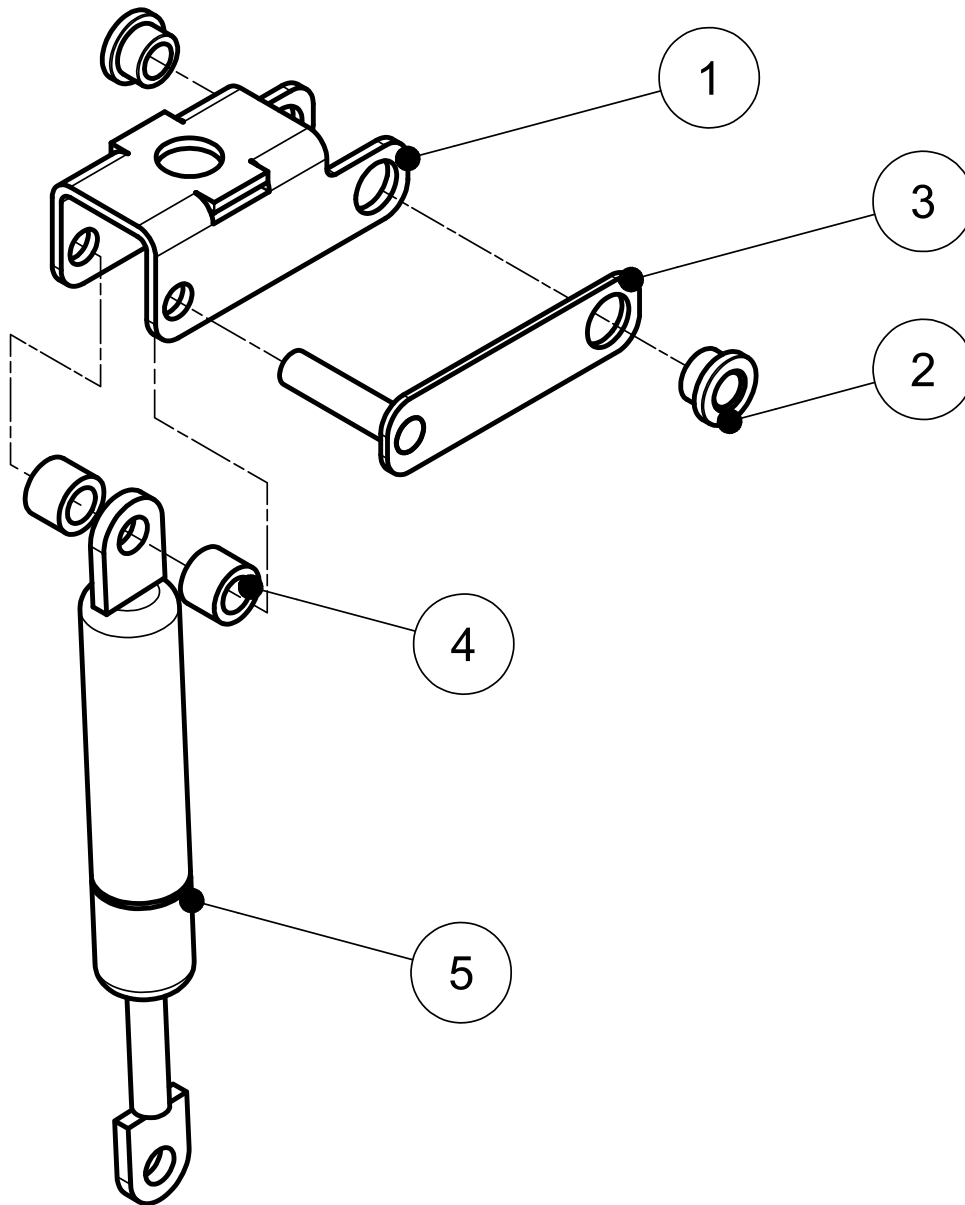
Seal Lid



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

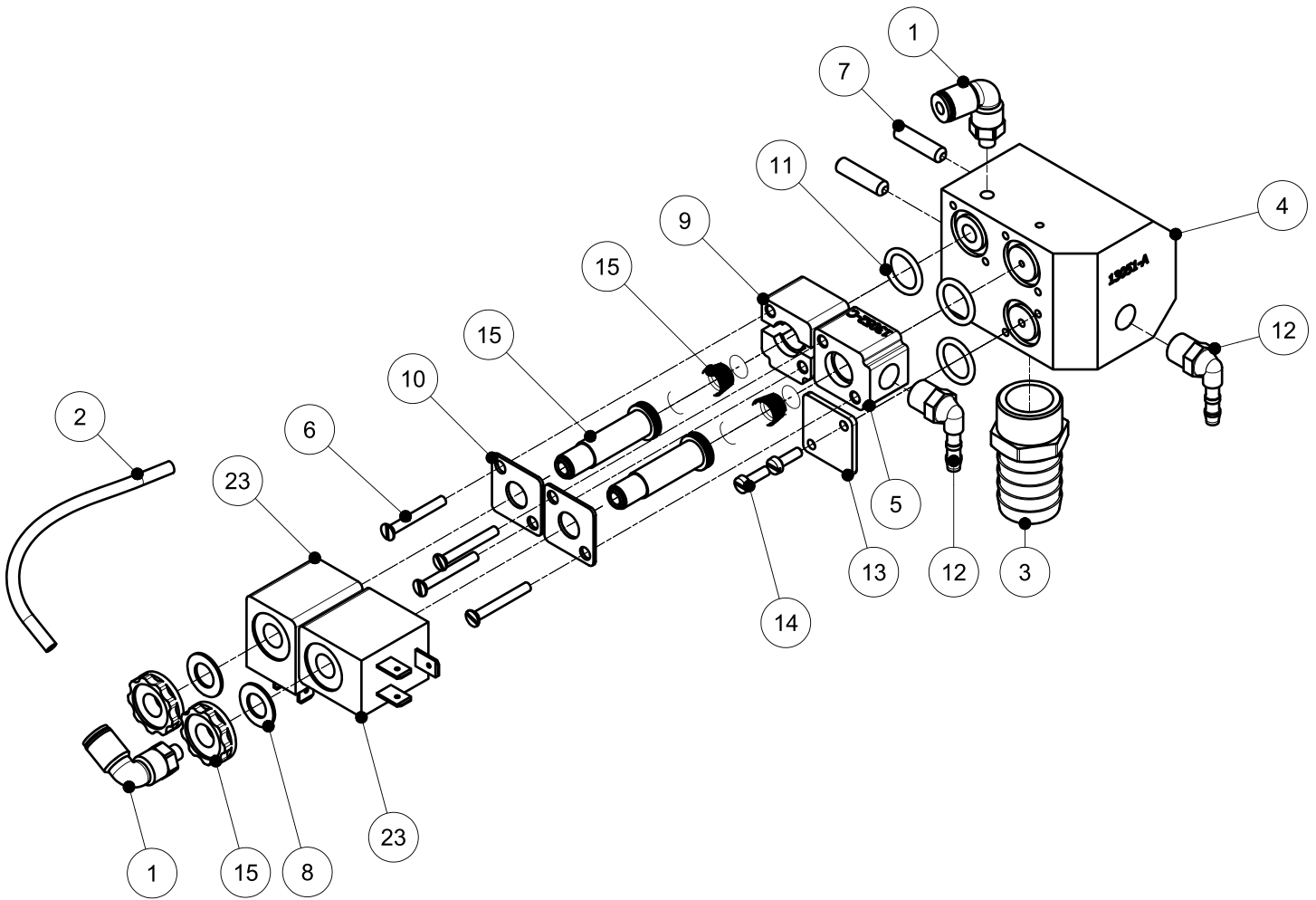
Hinge



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

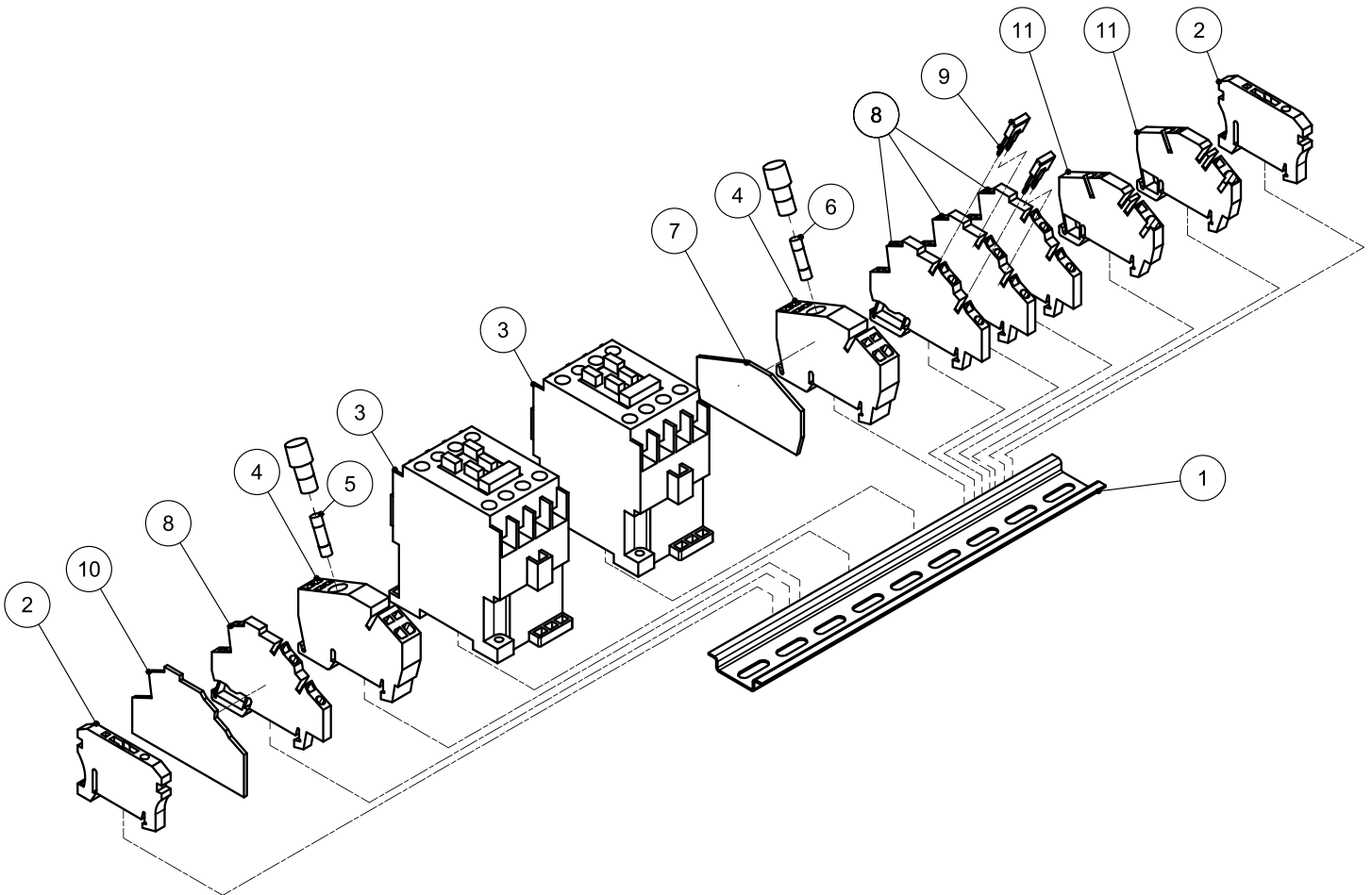
Air Valve



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

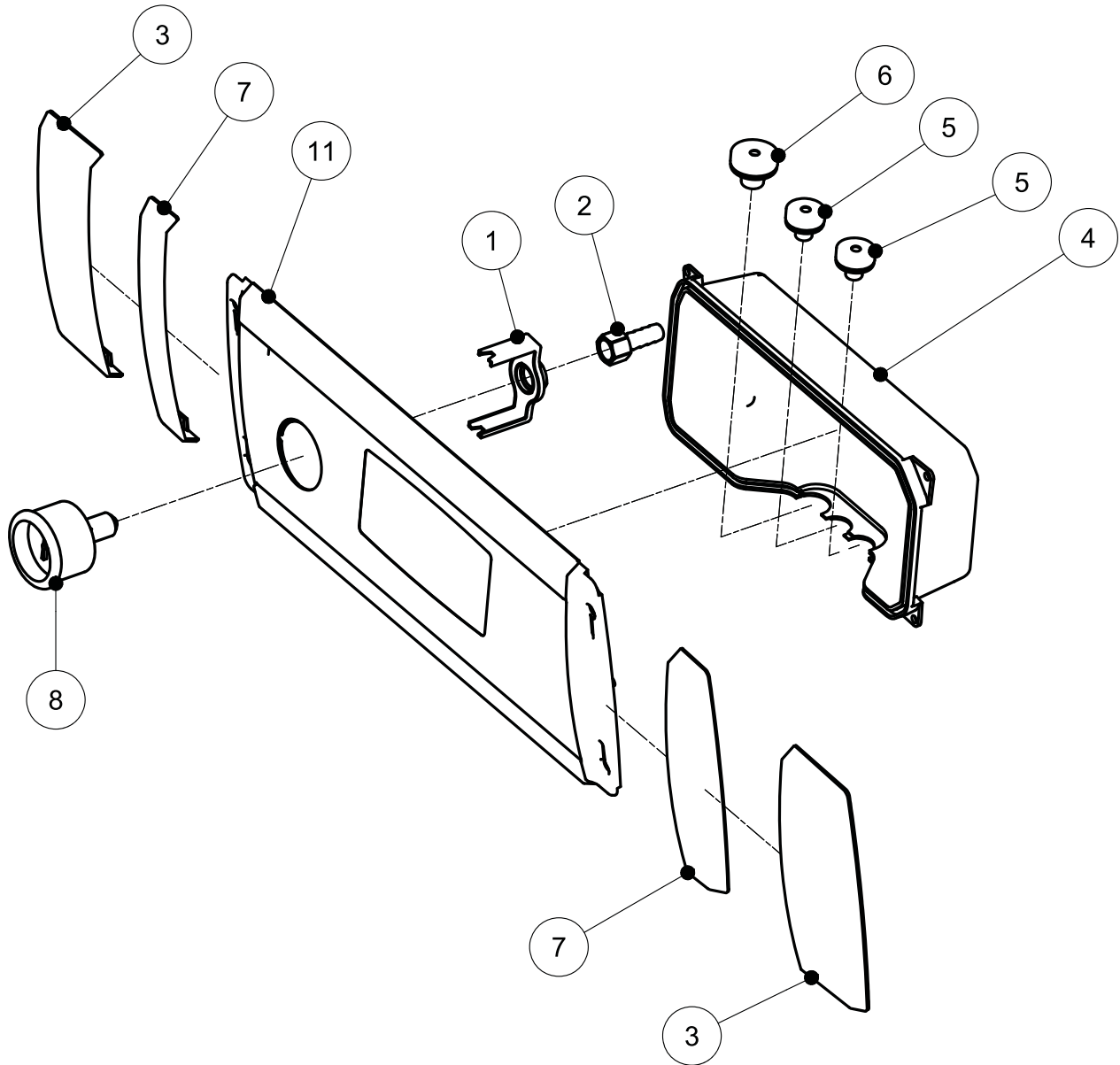
Transformer



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

Control Panel



PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

Overall

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI880	Pump 016 for 59009	2A	27796	Sticker Oil for 59009	19	27789	Slott.Rais.Counter.Head Screw M4x10 DIN7985 A2 for 59009	35
AC927	Vac Pump 021-336 110/115-1-60 for 59009	2B	27794	Sticker Machine Type for 59009	20	65836	Hucknagel Magna-Lok MGLP-B6-4 for 59009	36
35039	Y Connecting Piece 6mm for 59009	4	65834	Vibration Absorber D=25 H=17 M6x10 for 59009	21	35041	Hose Clip Klemfa 12.8x14.8mm for 59009	37
27827	Flat Washer M10 D9021 A2 for 59009	5	65854	T4 Box for 59009	22	35219	Flat Washer M8 D9021 A2 for 59009	39
27791	Net Entree Male Snap-In STF42 for 59009	6	65855	T4 Bottom Plate for 59009	23	35220	Hexagon Screw M8x10 DIN933 A2 for 59009	40
AI882	Thermal Fuse 6A for 59009	7A	65856	T4 Rear Wall for 59009	24	65839	M6x16 Hexagon Socket Set Screw DIN 916 for 59009	41
30022	Thermal Fuse 8A for 59009	7B	65857	T4 Lid Closure for 59009	25	27786	Flat Washer M6 D9021 A2 for 59009	42
35074	Thermal Fuse 10A for 59009	7C	AI563	Filler Plate T4 Bottom for 59009	26	35978	Hexagon Nut M10 DIN934 A2 for 59009	43
65748	Hose Bill G1-2x19mm OU. for 59009	8	AI564	Filler Plate T4 Top for 59009	27	27795	Sticker Tension Triangle for 59009	44
65740	Cap Small Holder 04-Control for 59009	10	65845	M10x35 Hex-Head Bolt Din 933 for 59009	28	35224	Sticker 98x65 Yellow for 59009	45
35285	Valve 2/2 MA-222-003-P27-SAH 24 for 59009	12	65749	M6 Hex Nut Din 985 for 59009	29	35223	Sticker 19x38 Yellow for 59009	46
35207	Brass Hose Coupling 1/8x6 Ext. for 59009	13	30005	Hexagon Screw M6x12 DIN933 A2 for 59009	30	65862	T4-21M3 Pump Hose for 59009	47A
65853	T-Piece G 1 8 BI for 59009	14	65860	Hinge Adjustment Plate 6mm AS for 59009	31	65863	T4-16M3 Pump Hose for 59009	47B
35204	Elbow 1/8 Int/Ext Brass for 59009	15	27782	Hexagon Flangenut M5 DIN6923 A2 for 59009	32	27835	Hose Clip ABA 15-24mm for 59009	48
35205	Brass Double Nipple 1/8 for 59009	16	65837	Din Rail C 1 Fase (1-Program) for 59009	34A	63995	Seal Bar TS-3-420 for 59009	51A
65846	Elma Cover Knob 040-3020 Black for 59009	17	65861	Din Rail E 1 Fase for 59009	34B	63994	Sealbeam DS/3/420 for 59009	51B
27781	Hexagon Flangenut M6 DIN6923 A2 for 59009	18	65838	Din Rail D 1 Fase for 59009	34C			

PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

Vacuum Chamber

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI883	T4-LL Vacuum Tray for 59009	1A	65776	Spring Washer DIN 127 - A4 for 59009	9	15775	Micro Switch MV3003L for 59009	19
AI884	T4 Vacuum Tray for 59009	1B	27830	Slotted Cheese Head Screw M4x6 A2 DIN84 for 59009	10	27822	Castle Washer M3 for 59009	20
AI885	T4 Vacuum Tray Gas for 59009	1C	65766	Pipe Nipple 1/8" x 6mm for 59009	11	27821	Slotted Cheese Head Screw M3x16 A2 DIN84 for 59009	21
65765	Extension Seal Cylinder 27mm for 59009	2	35407	Sealing Washer 0-1/4 for 59009	12	27810	Spring Ring with Cover 6mm / Shaft Locker with Cover for 59009	22
27799	Plastic Nut M24 for 59009	3	65771	Blindplug 1/4" Brass/Nickel for 59009	13	AI888	Hinge Shaft TT-03 for 59009	23
27381	O-Ring 34x3mm for 59009	4	35201	Elbow Brass for Gas Pipe for 59009	14	AI889	Hinge Part T4 Assembled for 59009	24
65774	Distance Ring 8mm for Seal Cilinder 90mm for 59009	5	30019	Hose Clip Klemfa 12.8x14.8mm for 59009	15	47339	Comb.Valve Model-I LV for 59009	25A
27832	O-Ring 40x3mm for 59009	6	AI887	T4 Hose Tree for 59009	16	AI890	Combination Valve Model-I SA/LV Assi. for 59009	25B
65764	Seal Cylinder 90mm Trough Shaft Assemb. for 59009	7	27823	Hexagon Nut M3 DIN934 A2 for 59009	17	35215	Cap Nut High M5 D1587 A2 for 59009	26
AI886	Seal Cord C1-12 for 59009	8	65772	M3 Washer DIN 9021 for 59009	18			

Seal Lid

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI891	Silicone Holder T4 for 59009	1	35105	Sil.Profile Lid Gasket 8mm 60 SH/25MTR for 59009	10	AI892	Acrylic Tape Double Sided 25mm L=20mm for 59009	14
62750	Acrylic Tape Double Sided 25mm L60mm for 59009	3	45626	Lid for Cover T4 for 59009	11			
15842	Silicone T-Profile 40 Shore One Meter for 59009	9	65761	Clamping Spring Silicone Holder for 59009	12			

PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

Hinge

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI893	Hinge Part T3 for 59009	1	AI894	Locking Plate Hinge Part for 59009	3	AI855	Gas Spring 0814MF 350N for 59009	5
35093	Guide Bearing 6x9x6 for 59009	2	AI854	Spacer 6.2x10x7.5 for 59009	4			

Air Valve

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI896	Knee M5 4mm for 59009	1	AI900	M5x20 Hexagon Socket Set Screw DIN 916 for 59009	7	AI904	Blind Plate Combi Valve for 59009	13
AI897	Compressed Air Hose 4x2 for 59009	2	AI901	M8 Crinkle Washer DIN 137 for 59009	8	AI905	M3x10 Slotted Cheese Head Screw DIN 84 for 59009	14
65748	Hose Bill G1-2x19mm OU. for 59009	3	AI902	6mm Adapter Valves Block for 59009	9	AI666	3-2 Armature Met 8mm Seal for 59009	15
AI898	Base Block Combination Valve Model-I for 59009	4	AI903	Clamp Plate Valve Luminaire for 59009	10	AH174	Coil 24VAC 50/60Hz 8.5VA for 59009	23
AI858	Adapter Valve 2.5mm for 59009	5	AI859	O-Ring 12x2mm for 59009	11			
AI899	M3x25 Countersunk Screw DIN 963 for 59009	6	35402	Square Hose Coupling 1/8x4 Ext. for 59009	12			

Transformer

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
35319	Rail JMV35SL 9-Hole 220mm for 59009	1	35307	Fuse Keram.5x20 2.5A Delay for 59009	5	35688	Clamp Connector 2.5/2 for 59009	9
35305	End Fent for 59009	2	15818	Fuse 5x20 4A Slow for 59009	6	35323	End Plate Wire Connector for 59009	10
AI906	Contacto 3-Poles AC1 25A 230V 2,5KW 400V 4KW for 59009	3	65708	Locking Plate Zap ZDU 6-2 for 59009	7	AI907	Wire Clamp 4-2 2 AN for 59009	11
35306	Fuse Clamp 2.5-2/ZSI for 59009	4	35315	Double Clamp 2.5-2 for 59009	8			

PARTS BREAKDOWN

ITEM	MODEL
59009	VP-NL-0021-SN

Control Panel

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
35579	Vacuum Meter 40mm for 59009	1	65754	Cover Protection 04-Control for 59009	4	65740	Cap Small Holder 04-Control for 59009	7
65752	Hose Coupling 1-4x8 BI MS for 59009	2	65755	Grommet 16mm (283 1600 599 99) for 59009	5	65757	Vacuum Meter 40mm 04-Series for 59009	8
65753	Cap Wide Holder 04-Control for 59009	3	65756	Grommet 20mm (283 1600 599 99) for 59009	6	AI908	Holder Large - PCB-HV Time for 59009	11